

## Applied Tropical Agriculture

### EFFECT OF STORAGE PERIOD AND STORAGE CONDITION ON COMPOSITION AND MICROBIAL LOAD OF MILK.

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#### ABSTRACT

This study assessed the effect of storage period and storage condition on composition and microbial load of milk. Three thousand millilitres of fresh milk collected from a Fulani cow reared on extensive system. The milk collected was divided into three (3) treatments. Each treatment consisting of twenty-four (24) replicates. Each treatment was placed under different condition of storage: Freezer (-2°C), Refrigerator (4°C) and Room temperature. Each week, three replicates were taken from each treatment and analyzed for the protein content, fat content, Total solids, moisture content and ash content (all in percentage). Also, the Titrable acidity, Total viable bacteria count, Coliform count and Total yeast and mould count were evaluated. Results showed that there was no significant change in percentage Total solids, moisture content, protein content, fat content and ash content of milk samples stored in the freezer for the first three weeks of storage after which there was significant ( $p < 0.05$ ) change in all parameters except for percentage fat content. Milk samples stored in the refrigerator recorded a decrease in percentage Total solids, percentage protein content, ash content and fat content. While percentage moisture content increased. The changes observed in milk samples stored at room temperature were similar to the changes recorded in samples stored in the refrigerator but the changes at room temperature were pronounced. The microbial load of milk samples stored in the freezer recorded a sharp decrease while microbial load of milk samples kept in refrigerator and room temperature showed an accelerated increase. It can be concluded that storage of milk at room temperature leads to high and rapid degradation of milk quality. Refrigeration as a condition of storage for raw milk is not an effective way of preserving the quality of milk. Therefore, milk should be stored in frozen condition to prevent microbial multiplication and preserve milk quality.

Keywords: Milk, Microbial load, Fulani cow.

#### INTRODUCTION

Raw milk is a perishable item and milk, a rich source of nutrients, is susceptible to contamination by many microorganisms including pathogenic microbes which can cause food-borne illnesses and are a threat to consumers' health. However, milk has no protection from external contamination and can be contaminated easily when it is separated from the source animal (Rosenthal, 1991). Preservation or storage of this nutritious drink is often a problem to sellers and consumers alike. The sellers often fail to maintain the high quality of fresh milk in the process of passing it from the rural areas to the final consumers in the urban centers. The most commonly used method is putting water hyacinth leaves in the milk as preservative. This method is highly unreliable and also renders the milk unhygienic, it often affects the quality of the milk (Rokhsana et al. 2007). To ensure milk quality, fresh milk should be handled under firm sanitary conditions, which results in low bacteria counts, good appearance as well as acceptable flavor (Ismail et al. 2010). Milk, if not handled properly, can serve as a potential vehicle for transmission of many diseases like tuberculosis, brucellosis, diphtheria, anthrax, foot and mouth disease, hepatitis, Q-fever, listeriosis, salmonellosis, shigellosis, streptococcal infections, staphylococcal poisoning, E. coli poisoning and botulism (Oociries, 2012). Keeping the quality satisfactorily can bring about high nutritive value of milk which is free from disease producing organisms and foreign constituents. preservation or storage should not adversely affect the nutritional characteristics of raw milk (Ismail et al. 2010). Since maintaining milk quality is of utmost importance to producer and consumer alike, this study aims to investigate different condition of storage, period of storage, and their effect on milk composition and microbial load.

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Q-fever, listeriosis, salmonellosis, shigellosis, streptococcal infections, staphylococcal poisoning, E. coli poisoning and botulism (Oociries, 2012). Keeping the quality satisfactorily can bring about high nutritive value of milk which is free from disease producing organisms and foreign constituents. preservation or storage should not adversely affect the nutritional characteristics of raw milk (Ismail et al. 2010). Since maintaining milk quality is of utmost importance to producer and consumer alike, this study aims to investigate different condition of storage, period of storage, and their effect on milk composition and microbial load.

Varied micro flora in raw milk may arise from several sources, such as the exterior surfaces of the milk animals and the surfaces of milk handling equipment such as milking machines, containers, etc (Burton, 1986). The health status of animals, the nature of their feed (forage, ensilage, etc.), and the storage conditions of raw milk are also important factors that determine

the composition Of their microbial flora (Larfage et al. 2004). microbial load of milk is a major factor in determining Its quality. It indicates the hygienic level exercised during milking, that is, cleanliness of the milking utensils, condition of storage, manner of transport as well as the cleanliness Of the udder Of the individual animal (Asaminew and Eyassu, 2010). The main sources for the bacteria contamination of milk arc: interior of the udder as in case Of mastitis, outcr surface Of the udder, milk handling and storage equipments, milking and housing environment, health. status and hygienic conditions of the animal (Bramley and McKinnon, 1990). It has been obsened that animals suffering from some udder infection usually shed  $10^7$  bacteria per ml of milk. If this milk is 1% of the total bulk milk, then disregarding the other sources, the total bacteria countof the bulk tank milk would be  $10^6$  per ml (Bramley and McKinnon, 1990, Ali et al. 2011). The bacteria which are naturally present on the milk Of animal enter into milk from the surface of the udder and teats; these also include the bacteria which are present in milking and housing place Of the animals. According to Ali et al- (2011), this group of bacteria are natural flora and they have less contribution in the composite milk.

Of more concern are the microbes that enter into the milk from teats soiled with manure, bedding, feed or mud; these have more contribution to the total bacteria count of the milk (Bramley, 1982). High coliform count in milk is associated with manure, used bedding and barnyard mud, a total count Of  $10^8$ - $10^9$  per gram had been observed in milk of animals raised on used beddings (Bramley and Mckinnon, 1990; Galton et al. 1984). Bacteria contamination Of milk resulting from milking equipment influences the total bacteria count Of milk more than any other factor (Ali et al. 2011). The milk drops left on the surface of milking equipment act as excellent media for the growth of a variety of microbes leading to high bacteria count in milk resulting from inadequately cleaned and sanitized inflations, milking claws, hoses, pipelines and bulk tanks (Shoiaei and Yadollahi, 2008).

## MATERIALS AND METHODS

### Experimental Site

The experiment was carried out in the Department of Animal Production and Health CAPII, College of Animal Science and Livestock Production (COLANIM), and Veterinary Microbiology Laboratory, College of Veterinary Medicine of the Federal University Of Agriculture Abeokuta (FUNAAB), Ogun State, Nigeria. Storage was carried out in the Animal product processing laboratory, chemical composition analysis took place in the Feed Quality laboratory of APH Department while the microbiological analysis done in the Veterinary Microbiology Laboratory.

### Experimental procedures

Three thousand millilitres of fresh milk was collected (using the hand milking method) from white Fulani cow of second parity reared on extensive system by Fulani herdsmen in Alabata area,

Odeda local government area, Ogun State. The milk collected was divided into three (3) treatments consisting Of twenty four replicates each. Onc treatment was stored in a frcczer (-2ffC);

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another treatment was stored in the refrigerator ( $8^0$ ) While the third treatment was kept at room temperature ( $37^0$ C) for five (5) weeks. The milk samples were stored in small sterilized plastic bottles of 20 ml. Each week, three replicates were taken from each of the treatments and analyzed.

Analytical Procedures for Chemical and Microbiological Analyses of Milk protein, Fat, Total solids, Moisture, Ash, were analyzed using the AOAC (1990) analysis procedures

**Total Viable Bacteria Count:** Nutrient agar was sterilized by autoclaving at  $121^0$  C for 15 minutes and cooled to about  $45^0$  C. 1ml of milk sample was added into sterile test tube containing 9mls of Normal Saline. After thorough mixing, the sample was serially diluted up to  $1:10^6$ . Sample was surface plated on 1520ml Nutrient agar and allowed to absorb. The plated sample was allowed to solidify and then incubated at  $37^0$  C for 24 hours. Colony counting was carried out by microscopic examination.

**Coliform Count:** Mac Conkey agar was sterilized by autoclaving at  $121^0$  C for 15 minutes and cooled to about  $45^0$  C. 1ml of milk sample was added into sterile test tube containing 9mls of Normal Saline. After through mixing, the sample was serially diluted up to  $1:10^6$ . Sample was surface plated using 15-20mls Mac Conkey agar solution and allowed to absorb. The plated sample was allowed to solidify and then incubated at  $37^0$  C for 24 hours. Colony counting was carried out by microscopic

exammanon.

**Total Mould and Yeast Count:** potato Dextrose agar (PDA) was sterilized by autoclaving at  $121^0$  C for 15 minutes and cooled to about  $45^0$  C. ml of milk sample was added into sterile test tube containing 9mls Of Normal Saline water. After through mixing, the sample was serially diluted up to Sample was surface plated using 15-20mls Potato Dextrose agar solution and allowed to absorb. The plated sample was allowed to solidify and then incubated at room temperature for 48 hours. Colony counting was carried out by microscopic examination.

### Statistical Analysis

D'ta collected were subjected to two way Analysis Of Variance using SAS for win&ow ( SAS 1999) and the means were separated using Duncan's Multiple Range Test. RESULTS The main effect of Storage condition on milk composition Table I shows the main effect of Storage condition on milk composition. The mean values for total solid ranged from  $11.54 \pm 0.83$  to  $16.47 \pm 0.20$  with milk samples stored at room temperature having the lowest mean value while milk samples stored in the freezer recorded the highest mean value. Moisture

and effect

content however showed a reverse trend With the mean values ranging from 83.53±0.20 at freezer temperature to 88.46±0.83 at room temperature. The protein content showed the highest mean value of 25.24±4.64 at room temperature while that of the freezer (1.98±0.05) was the lowest among the treatments.

**Adewumi, O.O.** Oladipupo, E Storage and storage condition composition and microbial load milk. Page 21 . 29  
 The mean value of 0.99±0.00 for milk samples stored in the freezer was significantly (P<0.05) different from the mean value of 0.96±0.01 obtained at room temperature for ash Content; samples stored in the refrigerator also showed a significant difference in mean value (0.90±0.02) for ash content. Significant (P<0.05) difference was also observed among treatments for the fat content with milk samples stored in the freezer showing the highest mean value of 8.00±0.00 while the lowest mean value of 6.25±0.32 was recorded for samples stored at room temperature. Samples stored at room temperature showed the highest mean value of 5.70±1.31 for titratable acidity while Milk samples stored in the freezers showed the lowest mean value (0.24±0.01).

**Main effect Of storage period on milk composition**

Table 4 shows the effect of Storage period on milk composition. Week 1 showed the highest mean value (16.99±0.00) for total solids while the lowest mean value (11.61 ± .06) was observed at week 5 of storage. Mean value for percentage moisture content was lowest (83.01±0.00) at week 1 while the highest mean value (88.39±1.06) was recorded at week 5 of Storage. Mean value for Ash was lowest at week 5 Of Storage (0.89±0.03) and highest at week 1 Of Storage (1.00±0.00). Lowest mean value (6.89±0.51) for fat was recorded at week 5 of storage while the highest mean value (7.99±0.01) was obtained at week 1 Of Storage. Also there was significant (P<0.05) difference for mean values for titratable acidity for all week of storage. The mean values for protein content were also significantly (P<0.05) different among week Of Storage With the highest value (19.03±7.71 ) occurring at week 5 Of storage and the least value (2.12±0.00) being recorded at week 1 of storage.

**Interactive effect of condition Of storage and period of storage on milk composition**

The interactive effect Of Storage condition and period on milk composition is presented in Table 5. For milk samples stored in the freezer, there was no significant (P<0.05) change in percentage total solid from week 1 of storage till week 3 of storage. However from week 4 Of Storage, there was a

significant (P<0.05) decrease in percentage total solid (17.00% at week 3) till week 5 of storage (15.06/0) The decline in the Total solid content of milk samples stored in the refrigerator was more pronounced going from 16.99% at week 1 to 12.02% at week 5 of storage. The most drastic change in percentage total

solid was recorded for milk samples stored at room temperature, showing a significant decrease from 17.00% at week 1 to 7.75% at week 5 Of Storage. The Moisture content followed a reversed trend to that of Total solid in each treatment (increasing With week of storage and with decrease in Total solid, from 83.01% at Week 1 to 84.94% at week 5 for milk samples stored in the freezer, 83.01% at week 1 to 87.98% at week 5 for milk samples stored in the refrigerator and from 83.00% at week 1 to 92.25% at week 5 for milk samples stored at room temperature). The protein content however showed a peculiar trend in that there was no significant (P<0.05) change in percentage composition from week 1 of storage to week 3 of Storage in milk samples stored in the freezer (2.12%), after the third week however, there was a gradual decline in percentage composition to 1.71% at week 5 of storage. Milk samples stored in the refrigerator on the other hand showed a gradual and significant (P<0.05) increase in percentage protein composition from 2.13% at week 1 to 5.59% at Week 5. Milk samples stored at room temperature showed a similar trend as that of milk samples stored in the refrigerator with a significant (P<0.05) increase from 2.13/0 at week 1 to 49.80% at week 5. There was a significant decline in percentage ash content in all treatments except milk samples stored in the freezer which showed no significant (P<0.05) change for ash content from week 1 to week 3. The Fat content remained Constant throughout the period of Storage in Milk samples stored in the freezer. A slight decrease in Fat content observed in Milk samples stored in the refrigerator while a more significant (P<0.05) decline was recorded in Milk samples stored at room temperature. For titratable acidity, the value for Milk samples stored in the freezer showed no significant (P<0.05) change throughout the period of storage except at week 5. Milk samples stored in the refrigerator however showed a gradual and significant (P<0.05) increase from 0.22 at week 1 to 1.17 at week 5, increase was also recorded in titratable acidity for Milk samples stored at room temperature but the increase recorded was significantly (P<0.05) higher than that of milk samples stored in the refrigerator.

**Table I: The main effect of storage condition on milk composition**

Parameters (%)	Refrigerator	Room
Total solid	13.62±0.485	11.54±0.83'
Moisture	83.53±0.20C	88.46±0.83'
Protein	1.98±0.05C	25.24±4.64a
Ash	0.99±0.00*	0.96±0.01"
Fat	8.00±0.00a 7.95±0.02b 6.25±0.32C	T. acidity 0.24±0.11b 0.75±0.11b
	5.70±1.31'	

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Means of the same row with different superscript are significantly ( $P < 0.05$ ) different

**Table 2: The main effect of storage period on milk composition**

Parameters (%)	Week 1	Week 2	Week 3	Week 4	Week 5
Total solid	16.99±0.00a	70	13.57±0.89c	12.81±0.96	11.61±1.06e
Moisture	83.01±0.00c	85.59±0.70d	86.43±0.89C	87.19±0.96b	<b>88.39±1.06<sup>a</sup></b>
Protein	2.12±0.00e	6.18±.44 <sup>d</sup>	10.31±3.39C	15.30±5.90b	19.03±7.71a
Ash	1.00±0.00a	0.99±0.00b	<b>0.95±0.0?</b>	0.93±0.02d	0.89±0.03C
Fat	<b>7.99±0.01<sup>a</sup></b>	7.72±0.14b	7.36±0.32C	7.03±0.47d	6.89±0.51e
T. Acidity	0.22±0.00e	0.72±0.23d	1.83±0.62C	3.39±1.38b	4.98±2.13 <sub>a</sub>

<sup>b,c</sup>

Means of the same row with different superscript are significantly (P<0.05) different

**Table 3: The interaction effect of storage condition and storage period on milk composition**

		Week 1	Week 2	Week 3	Week 4	Week 5
Total solid	Freezer	16.99±0.01a	17.00±0.01 <sup>a</sup>	17.00±0.00a	16.32±0.01 <sup>b</sup>	15.06±0.03C
	Fridge	16.99±0.02	14.00±0.01 <sup>d</sup>	12.71±0.01e	12.38±0.01 <sup>f</sup>	12.02±0.01h
	Room	<b>17.00±0.01<sup>a</sup></b>	12.24±0.01 <sup>g</sup>	11.01±0.01i	9.73±0.02j	7.75±0.00k
Moisture	Freezer	83.01±0.01k	83.00±0.01 <sup>k</sup>	83.00±0.00k	83.68±0.01j	<b>84.94±0.03<sup>i</sup></b>
	Fridge	<b>83.01±0.02<sup>k</sup></b>	86.00±0.01h	87.29±0.01d	87.62±0.01f	87.98±0.01d
	Room	83.00±0.01k	87.76±0.01e	88.99±0.01C	90.27±0.02b	92.25±0.0?
Protein	Freezer	2.12±0.001	2.12±0.001	2.12±0.001	1.82±0.00)	1.71±0.01j
	Fridge	2.13±0.001	<b>4.69±0.01<sup>b</sup></b>	5.06±0.01g	5.28±0.01f	5.59±0.00e
	Room	2.13±0.001	11.73±0.01d	23.74±0.01C	38.80±0.01b	49.80±0.15 <sup>a</sup>
Ash	Freezer	1.00±0.00a	<b>1.00±0.00<sup>a</sup></b>	1.00±0.00a	0.99±0.00b	0.98±0.00c
	Fridge	<b>1.00±0.00<sup>a</sup></b>	0.99±0.00b	0.89±0.00g	0.85±0.00h	0.79±0.001
	Room	1.00±0.00	0.99±0.00b	0.97±0.00d	0.95±0.00e	0.90±0.00f
Fat	Freezer	8.00±0.00	<b>8.00±0.01<sup>a</sup></b>	8.00±0.00a	8.00±0.02	8.00±0.00a
	Fridge	7.99±0.0?	<b>.99±0.01</b>	7.98±0.01 <sup>a</sup>	7.95±0.0ma	7.82±0.01 <sup>b</sup>
	Room	7.99±0.04 <sup>a</sup>	7.16±0.01 <sup>c</sup>	6.10±0.00d	5.15±0.0?	<b>4.86±0.02<sup>f</sup></b>
T. acidity	Freezer	0.22±0.001	0.22±0.001	0.22±0.001	0.25±0.001	0.29±0.00h



Fridge	0.22±0.001	0.32±0.00h	0.99±0.00g	1.03±0.01 <sup>f</sup>	1.17±0.00e
Room	0.22±0.001	1.63±0.00d	4.28±0.01C	8.90±0.01 <sup>b</sup>	13.48±0.04a

Means of the same row with different superscript are significantly (P<0.05) different

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Effect of storage condition and period on Total Viable Bacteria Count

The effect of Storage condition and period on Total Viable Bacteria Count is presented in Figure 1. For Milk samples stored in freezer, a sharp decrease from 4.6x10<sup>10</sup> colonies per ml at week 1 of storage to 0 colonies per ml at week 2 was observed. This later increased to 1.7x10<sup>11</sup> at week 3 of storage before going back to zero. For Milk samples stored in refrigerator on the other hand, a gradual increase from 4.6x10<sup>10</sup> at week 1 to 3.2x10<sup>11</sup> at week 5 of storage. Milk samples stored at room temperature (Room) however showed an increase from 4.6x10<sup>10</sup> at week 1 to 7.0x10<sup>11</sup> at week 5 of storage.

Effect Of storage condition and period on Coliform Count  
Figure 2 show the effect of storage condition and period On coliform count Of milk. Milk samples stored in freezer showed decline from 1x10<sup>10</sup> at week 1 to 0 at week 2 and later from 0

at week 2 to 5x 10<sup>10</sup> at Week 3 before dropping back to 0 colonies per ml. Milk samples stored in refrigerator showed a steady increase from 6x 10<sup>11</sup> at week 1 to 3.3x 10<sup>12</sup> at week 4. From week 4 however, no change was observed. For Milk samples stored at room temperature, an increase from 4.6x 10<sup>10</sup> at week 1 to 2.4x 10<sup>11</sup> colonies per ml was observed.

Effect of storage condition and period on Total Mould and Yeast Count

Figure 3 present the effect of storage condition and period on total mould and yeast count per ml of milk. Milk samples stored in freezer showed a similar trend as observed for Total viable bacteria count and coliform count- Milk samples stored in refrigerator however showed no particular trend of change while Milk samples stored at room temperature showed a steady increase from 1.1 x 10<sup>11</sup> at week 1 to 1 x 10<sup>12</sup> at week 5 of Storage.

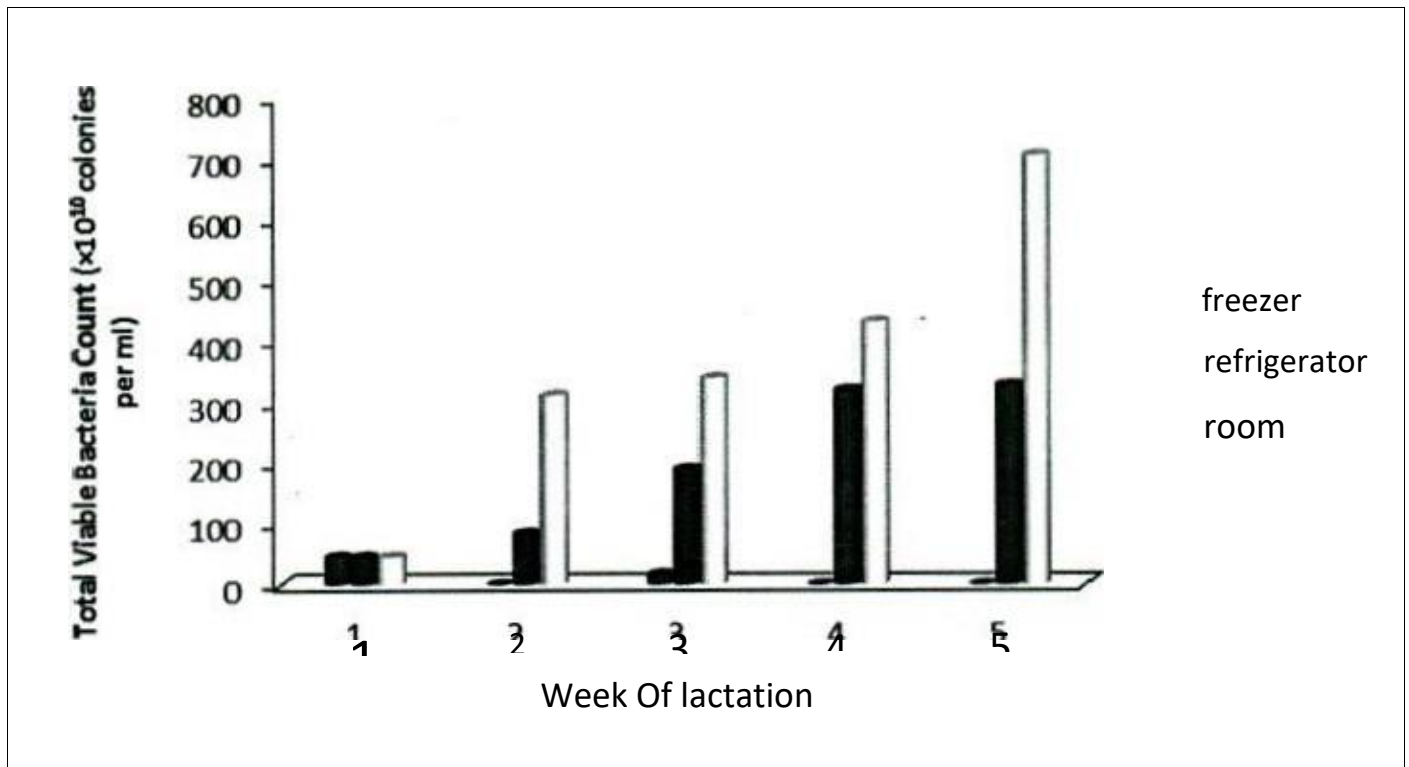


Figure 1 : Effect of storage condition and period on Total Viable Bacteria Count (x 1 colonies per ml)

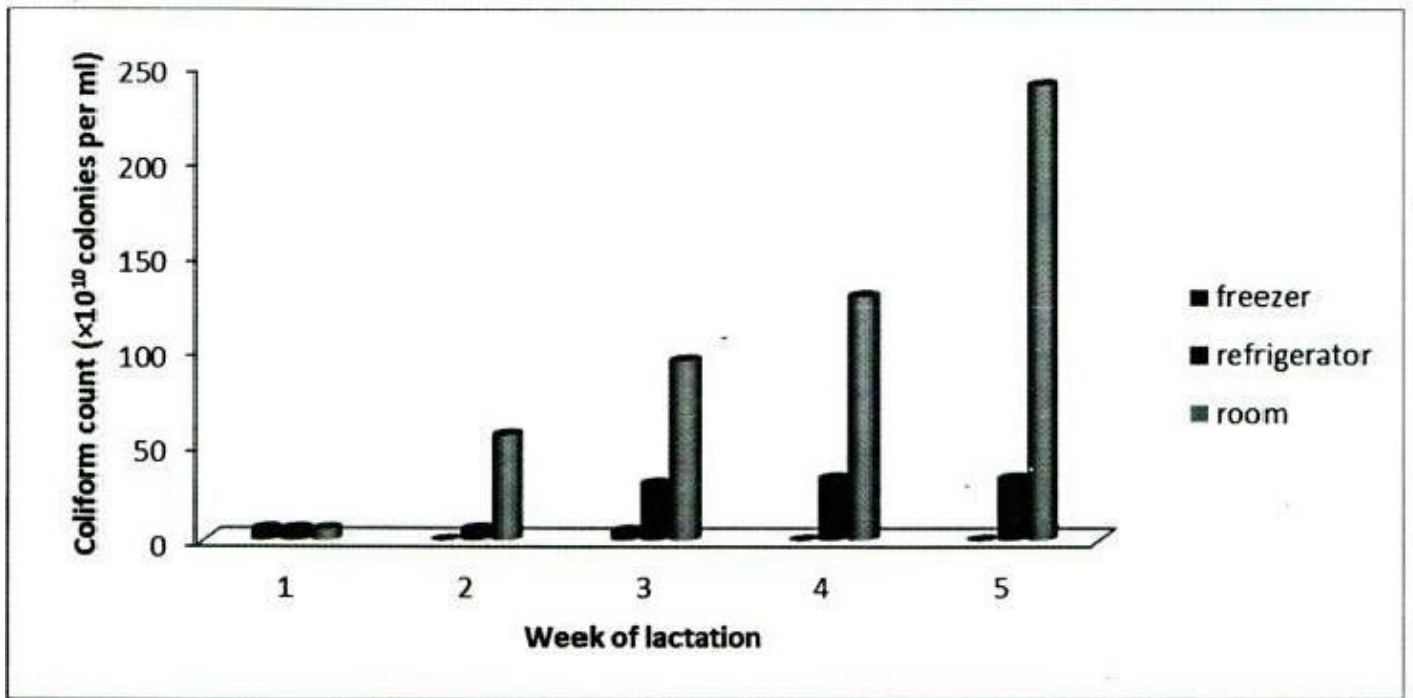


Figure 2: Effect of storage condition and period on Coliform count ( $\times 10^{10}$  colonies per ml)

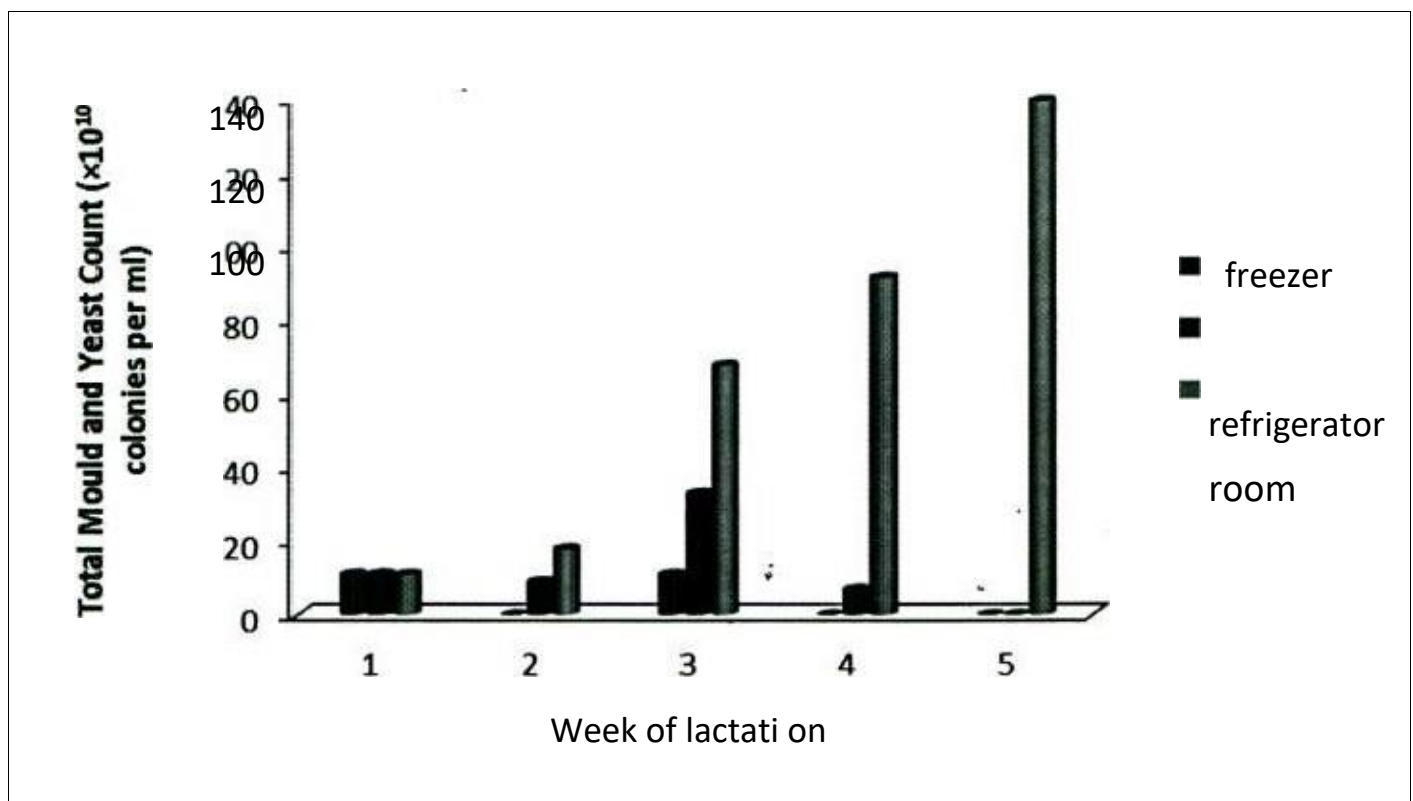


Figure 3: Effect of storage condition and period on Total Mould and Yeast Count ( $\times 10^{10}$  colonies per ml)

## DISCUSSION

This study aimed at investigating the effect of storage condition and storage period on composition and microbial load of milk. The compositional profile of milk observed was similar to the profile shown by Bahman et al. (2012) who reported that the composition of fresh analyzed samples at room temperature varied for different components of milk: water (83.2-90.30%), total solids (9.97-16.8%), fat (1.31-6.08%), crude protein (2.33-4.4%), and lactose (3.5-6.1%). It is also similar to those reported earlier by Walstra et al. (2006) although the values obtained in this study were slightly different, the difference in composition may be caused by many factors including nutrition and management practices.

The gradual change in the percentage compositions of these parameters is in line with the report of Sanchez et al. (2005) who reported a significant change in percentage composition of all components of milk stored at freezer temperature after 105 days of storage except for fat content which showed little or no significant change in its percentage composition in milk. For moisture content, an increase was observed while a decrease was recorded for protein content and ash content respectively. However, the percentage fat content more or less showed no change after 5 weeks of storage. The result obtained for percentage composition of fat in milk at freezer temperature goes hand in hand with the reports of previous researchers like Friend et al. (1983) who recorded a decrease that is not statistically significant, Tacken et al. (2009) who recorded no change, and Sanchez et al. (2005) who also recorded no change in percentage composition of fat in milk with storage at freezer temperature (-20°C). The result however negates the work of Lee et al. (1986) who reported an increase in percentage composition of fat in milk kept at freezer temperature.

The percentage composition at refrigeration temperature agrees with the results of Bahman et al. (2012) who recorded a similar change in total solid (13.7% to 11.2% after twenty four hours of storage), moisture content (86.3% to 88.8% after twenty four hours of storage), protein (3.10% to 3.2% after 24h). However, the changes observed for ash content of milk samples stored in the refrigerator disagree with the work of the same author who recorded an increase in ash content (from 0.56% to 0.81% after 24h of storage). Decrease was also recorded in milk fat percentage composition (8.1% to 7.73%) which is also validated by result obtained by Bahman et al. (2012) although they recorded a faster rate of decrease which may be due to the fact that they removed the fat layer on the milk before carrying out their analysis. The result of Ismail et al. (2010) also supports the increase recorded in titratable acidity and protein content because they also recorded similar changes in titratable acidity and protein composition of milk (0.16% and 3.76% to 3.78% respectively after 24 hours of storage) stored at refrigeration temperature although with shorter storage period than as studied in this work. These changes in compositional profile of milk during storage at refrigerator temperature however contradict the findings of Zeng et al. (2007) who

recorded no change in percentage composition of milk stored at refrigeration

temperature for seven (7) days. This could be due to the constant refrigeration temperature by constant power supply and a lower refrigeration temperature.

The changes observed in percentage composition of milk at room temperature agree with the finding of Bahman et al. (2012) except in the case of ash content which does not correspond with the result obtained by this author (86.3% to 88.9%, 13.7% to 11.1%, 4.6% to 3.1% and 0.73% to 0.86% for percentage composition of moisture, total solid, fat, protein and ash respectively after 24h of storage at room temperature. The discrepancy may be due to a shorter time frame used by the author (24h). The sharp increase however recorded for protein content may be due to high level of non protein nitrogen in milk samples since milk nitrogen comprises of protein nitrogen and non-protein nitrogen and since ammonia is a source of non protein nitrogen (FUNAAB, 2013) is as a result of high incidence of microbial activity (ammonia is a metabolite of microbial activity). This is because proximate analysis for protein is based on the amount of nitrogen in the sample (Research, 2013).

The microbiological profile of milk stored at freezer temperature was greatly improved in that death of all microorganisms (total viable bacteria count, coliform count and total mould and yeast count) was recorded after one week of storage. This agrees with the findings of Doodhar and Joshi (1991) who also recorded progressive decrease of all organisms in milk samples after five days of freezing milk samples. However, a slight growth of bacteria population ( $1.7 \times 10^6$  colonies per ml) was observed at third week of storage which later reverted back to zero by the following week. This increase in population may have been due to unstable power supply which may have led to rise in temperature in the freezer which would have encouraged bacteria.

A gradual but steady increase at refrigeration from  $4.6 \times 10^6$  to  $3.2 \times 10^6$  was observed in total viable bacteria count of milk samples. This is similar to the results obtained by Perko, (2011) who reported an increase from  $580 \times 10^3$  Gaikvad and Hembade, (2012) who recorded an increase from  $69 \times 10^3$  to  $5.3 \times 10^4$  after 5 days of refrigeration and Agarwal et al. (2012) who reported a rapid increase of milk samples after 6 h of storage. Coliform count of milk samples stored at refrigeration temperature showed an increase from  $6 \times 10^4$  to  $3.3 \times 10^5$  at the 5<sup>th</sup> week of storage. A slight decrease was observed in total mould and yeast count after one week of storage similar to the observations of Slutzal et al. (2010) who recorded a decrease ( $2.9$  to  $1.6 \times 10^4$  colony per ml.) in mould and yeast count after 96 hours of storage. The accelerated increase in all microbial parameters at room temperature from  $46$  to  $704 \times 10^6$  cml,  $6$  to  $240 \times 10^6$  and  $11$  to  $140 \times 10^6$  for total viable bacteria count, coliform count and total mould and yeast count



after 5 weeks of storage) corroborates the report of Agarwal et al, (2012) who reported a manifold increase at room temperature after 24 h.

## CONCLUSION

It can be concluded that there was a gradual decline in percentage composition of milk as period of storage increases. Raw milk can be stored at frozen condition for up to three weeks and possibly longer with a steady power supply without much decline in compositional quality. Furthermore, storage of milk at freezer temperature for more than a week can be used as a way of improving the microbial quality of raw milk. However, refrigeration as a condition of storage for raw milk is not an effective way of preserving the quality of milk either compositionally or microbiologically for more than a period of one week. This study also shows that storage of milk at room temperature leads to high and rapid degradation of milk quality and compositional profile.

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